

Pad-Printing Inks for Treated or Untreated Polypropylene

(Pad Print)

NT37
(10/14)

Product Type:	One-part, solvent reducible printing inks.
Printing Method:	Pad-printing (both closed and open ink-cup designs).
Specific Characteristics:	Ideally suited for printing onto untreated or corona-treated polypropylenes.
Pads:	Compatible with most common pad materials that are resistant to swelling from contact with aromatic solvents.
Clichés:	All commercially available etched plates made of photopolymers, thin steel, and chemically hardened steel. Recommended etch depth: 18-25 cm.
Drying:	Fast drying. Typically dry to the touch at room temperatures after 2-3 minutes or after 30-40 seconds at 30° C. These times can vary based upon the actual surface structure of the polypropylene, cliché depth and whether auxiliary dryers are used.
Additives and Diluents:	If reducing is required, use MD-1661 as a standard thinner. MD-1300 can be used to retard drying, if necessary.
Wash-up:	Use MD-1661 or any aromatic solvent-based cleaner.
Suggested Shelf Life:	Minimum one year in unopened containers.

For more information, contact your Colorcon representative or call 1-800-724-0624
You can also visit our website at [http:// www.colorcon.com/notox](http://www.colorcon.com/notox)



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