



NA Headquarters  
420 Moyer Blvd  
West Point, PA 19486  
Tel: 215-699-7733  
Fax: 215-661-2626

WDC  
151 Domorah Dr.  
Montgomeryville, PA 18936  
Tel: 215-283-5235  
www.colorcon.com

### COLORCON ENVIRONMENTAL POLICY

Colorcon Inc. employs over 250 staff and provides formulated/unique coatings, excipients and modified release systems for use in solid oral dosages within the pharmaceutical and nutritional industries.

The West Point production site is located adjacent to a residential area near the Wissahickon Creek in West Point, PA. Park Creek flows parallel to the warehouse in Montgomeryville, PA. These creeks not only provide homes to natural flora and fauna but also are recreational resources to local residents.

The company leadership is dedicated to protecting our local and global environments by preventing pollution to air, land and watercourses from our processes and products.

Colorcon is committed to fulfilling our compliance obligations, including not only those of a legal nature but also those stated by interested parties.

We prioritize monitoring our performance in the use of energy and water in order to be efficient with our resources. In doing so, we intend to be able to continue reducing our wastes and disposing of them through the best environmental options.

The company has set objectives to develop and continually improve our Environmental Management System, which is compliant with the ISO14001 standard. Monitoring these objectives and addressing potential associated issues will enable us to remain aware of and meet our goals.

We have implemented an environmental audit program which assesses our environmental risks and opportunities annually and allows us to learn where improvements can be made.

Colorcon is fully dedicated to ensuring the assessment and control of our environmental impacts. We strive to guarantee that our products are handled to their endpoints in an environmentally proper way by requesting similar performance standards from our supply chain partners. Through our Safety Data Sheets, we communicate proper handling requirements. We review and monitor our purchasing policies to encourage suppliers to employ sound environmental practices.

The company uses management review meetings to support this policy and to provide feedback on system performance. Employee awareness is fostered through communication, training and engagement to build competencies and to provide support for this policy. Utilizing the plan-do-check-act approach ensures we continually improve our systems and our environmental performance. We also use our internal electronic server to monitor and respond to environmental incidents.

This policy is available externally via [www.colorcon.com](http://www.colorcon.com) and internally via the online portal or upon request from the EHS team.

Signed:

Daniel Wakefield  
Site Director, Colorcon NALAN

Date: