

No-Tox[®] **Products**

Technical Data

XN-1788 Adhesive

Waterbased Adhesive for Temporary Tattoos for Various Printing Methods

NT19ADH Flexo/Gravure/Screen (12/14)

Product Description:

XN-1788 was specifically formulated for temporary tattoos. The dried adhesive film yields excellent durability, adhesion, and flexibility. This adhesive can be applied by silk-screen, flexographic, or gravure printing.

Silk-Screen Application / Use:

XN-1788 is recommended for mesh counts of 60 through 230 tpi. Typically 110 tpi mesh provides ideal adhesive thickness for temporary tattoos. Typical longevity is 1-3 days.

Prep: Mix thoroughly before use

Stencil: Image Mate DZ 343 photoemulsion (no hardener required)*

Drying: Hot air dryer for rapid curing

Flexo / Gravure Application / Use:

XN-1788 can be applied via flexography or gravure. As a reference only, when applied with a 150 – line anilox with a 9.3 BCM pyramid at a 35 second viscosity in a No. 2 Zahn Cup, the resulting longevity is 1-3 days.

Prep: Dilute with water to the desired viscosity; mix thoroughly before use

Drying: Hot air dryer for rapid curing

Physical Properties:

Polymer Type: Acrylic copolymer emulsion
Appearance: White liquid; dries clear
Viscosity / Rheology: ~ 6,000 cps / thixotropic

Solids: 60 - 68 % pH: 3.7 - 4.7 Wt. per gallon: 8.0 lbs.

VOC content: < 0.5% by wt. (calculated)

Freeze/Thaw Stable: No Shelf life: 1 year

Equipment Clean-Up:

Use warm soapy water for wet adhesive; dry adhesive can be removed acetone



For more information, contact your Colorcon representative or call 1-800-724-0624 You can also visit our website at http://www.colorcon.com/notox

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